

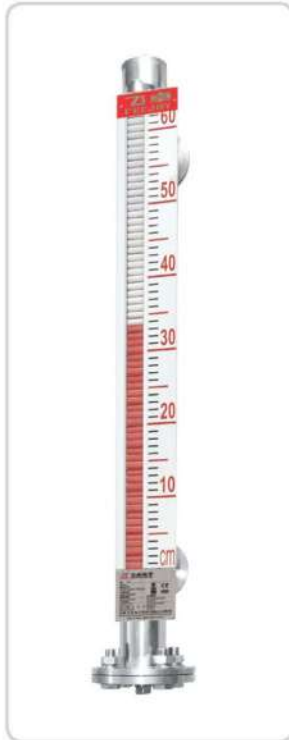
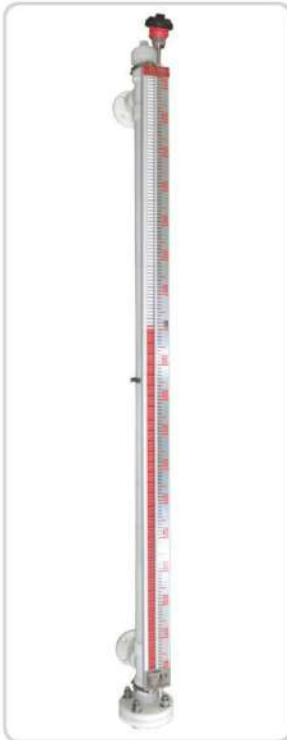


BI

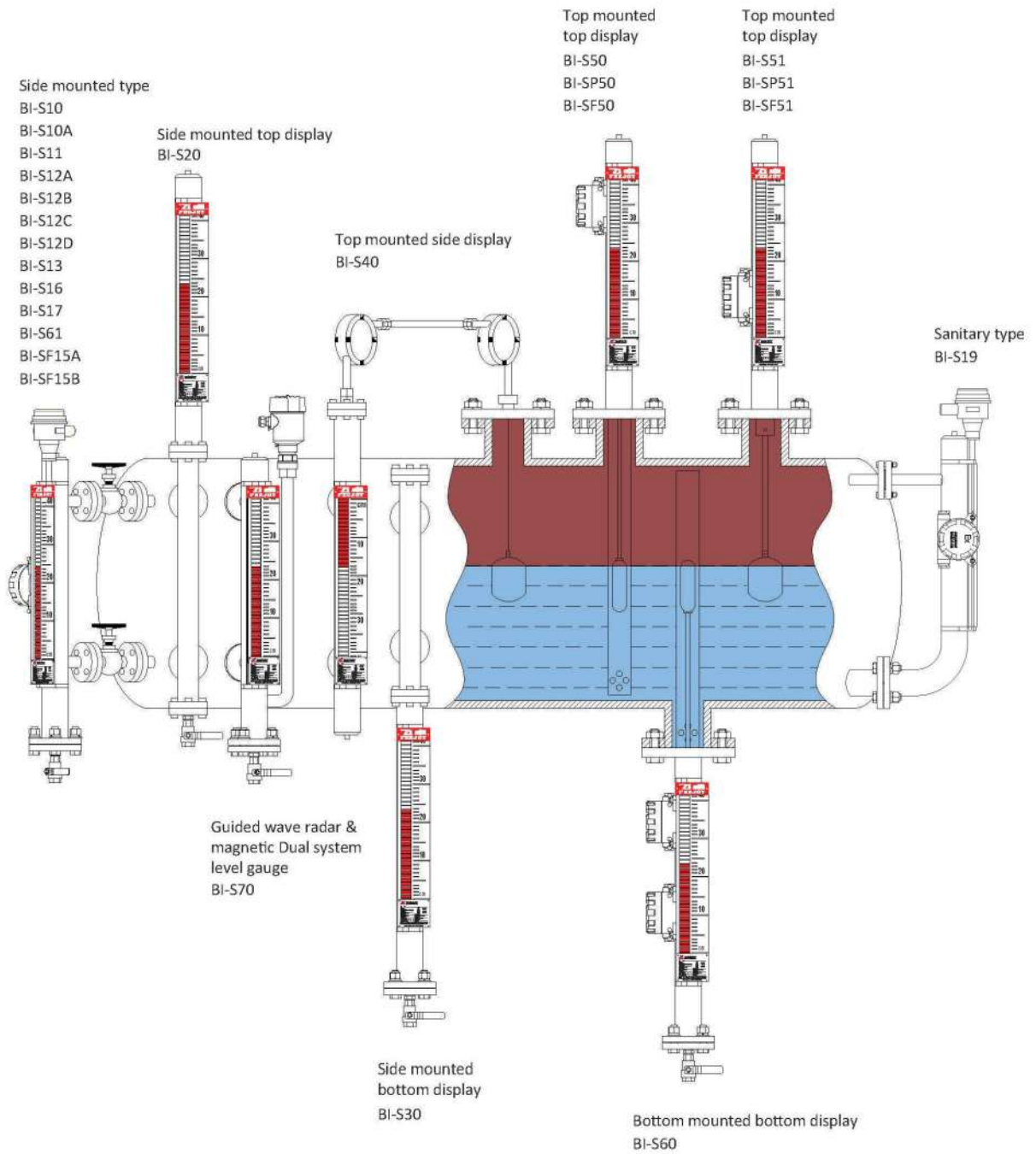
Magnetic level gauge

Magnetic level gauge is installed on the side or on the top of a tank to give an uninterrupted and immediate indication of liquid in the tank no matter the tank is open or closed. The indicator consists of magnetic color chips. When the magnetic floating ball in the tube rises with the liquid level, the magnetic color chips will turn over from one color to another. The gauge can be widely applied in various types of liquid like oil, water, chemical, etc.

Product Series



Product list



BI- Basic models for selection

Code of materials: S: 304 / S6: 316L / P: PP / PR: PPR / C: PVC / UC: UPVC / CC: CPVC / SF: 304 lined with PTFE / SP: 304 lined with PP / SC: lined with PVC

Code of basic types: 1: side mounted with side display / 2: side mounted with top display / 3: side mounted with bottom display / 4: float ball top mounted with side display / 5: top mounted / 6: bottom mounted / 7: guided wave radar & magnetic dual system level gauge

Code of types:

Code	Medium&condiations			Flange connection		Wetted material	Installation																																																																																																																																																																																																															
	Temperature (°C)	Pressure MPa	Density g/cm ³	Diameter DN(mm)	Pressure grade PN(MPa)																																																																																																																																																																																																																	
S10	-20~80	1.0	0.5~2.0	25	1.0, 2.5	304 316	Side mounted side display																																																																																																																																																																																																															
S10A	-20~200	2.5						S11	≤ 420	2.5	0.5~2.0	25	2.5	304 316	Side mounted side display	S12A	≤ 450	4.0	0.5~2.0	25	4.0	S12B	≤ 450	6.4	0.45~2.0	25	6.4	S12C	≤ 450	10.0	0.45~2.0	25	10.0	S12D	≤ 520	16.0	0.45~2.0	25	16.0	S13	-80~100	4.0	0.38~1.2	25	4.0	S14	-196~100	4.0	0.38~1.2	25	4.0	S16	≤ 250	4.0	0.4~2.0	20	4.0	S17	-20~200	1.6	≥ 0.6	20	1.0	S19	-20~150	0.6	0.9~1.2	25	0.6	316L, Ti	Side mounted top display Side mounted low display Top mounted side display	SP10 SC10	-20~80	0.6	0.6~2.0	25	1.0	304 lined with PP/PVC	SF15A	-20~200	2.5	0.5~2.0	25	1.6, 2.5	304+PTFE	SF15B	-20~200	2.5	0.5~2.0	25	1.6, 2.5	P10 C10	-20~50	0.4	0.5~2.0	25	0.1	PP/PVC	UC10	-20~60	0.4	0.5~2.0	25	1.0	UPVC	S20	-20~200	4.0	0.65~2.0	25	4.0	304 316	Side mounted top display Side mounted low display	S30	-20~200	4.0	0.65~2.0	25	4.0	S40	-20~200	1.6	0.6~2.0	200	1.6	304	Top mounted side display	S50	-40~200	4.0	0.4~1.2	100	4.0	304 316	Top mounted top display	UC50	-20~80	1.0	0.65~2.0	80	1.0	UPVC	SP50	-20~80	1.0	0.65~2.0	100	1.0	PPR	SF50	-30~200	2.0	0.65~2.0	100	1.0	PTFE	S51	-30~200	2.5	0.5~2.0	150	2.5	304 316	S52	-40~200	4.0	≥ 0.35	80	4.0	S60	-40~200	4.0	0.4~1.2	100	4.0	S70	-40~200	2.5	0.35~2.0	25	2.5	S80	-196~520	25	0.35~2.0	25, 40	2.5~25	S90	-40~200	2.5	0.35~2.0	25	2.5								Bottom mounted bottom display								Side mounted side display					
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S40	-20~200	1.6	0.6~2.0	200	1.6	304		Top mounted side display																																																																																																																																																																																																														
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S80	-196~520	25	0.35~2.0	25, 40	2.5~25																																																																																																																																																																																																																	
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Model Selection

Magnetic level gauge

The basic type can be selected from the above table

Flange/Thread Size		Flange/Thread Specifications	
A: 3/8" (10A)	I: 4" (100A)	L: 5kg/cm ²	U: PN0.6 (6Bar)
B: 1/2" (15A)	J: 5" (125A)	M: 10kg/cm ²	V: PN1.0 (10Bar)
C: 3/4" (20A)	K: 6" (150A)	N: 150Lbs	W: PN1.6 (16Bar)
D: 1" (25A)	S: Special Specifications	O: 300Lbs	X: PN2.5 (25Bar)
E: 1-1/2" (40A)		P: PT	Y: PN4.0 (40Bar)
F: 2" (50A)		Q: PF	Z: PN6.3 (63Bar)
G: 2-1/2" (65A)		F: NPT	S: Special Specifications
H: 3" (80A)		T: GAS	

Step 1: select junction box for remote display
 0: No signal output; 1: For general terminal box; 2: Explosion-proof junction box;
 3: Intelligent display terminal box
 Step 2: select output signal
 A: With RF Capacitance / Admittance transmitter output 4 ~ 20mA two-wire system
 B: With guided wave radar transmitter output 4 ~ 20mA two-wire system
 R: With resistance transmitter, output 4 ~ 20mA two-wire system
 J: With magnetostrictive transmitter, output 4 ~ 20mA two-wire system
 K: With magnetostrictive transmitter, output 4 ~ 20mA three-wire
 L: With magnetostrictive transmitter, output 4 ~ 20mA four-wire system

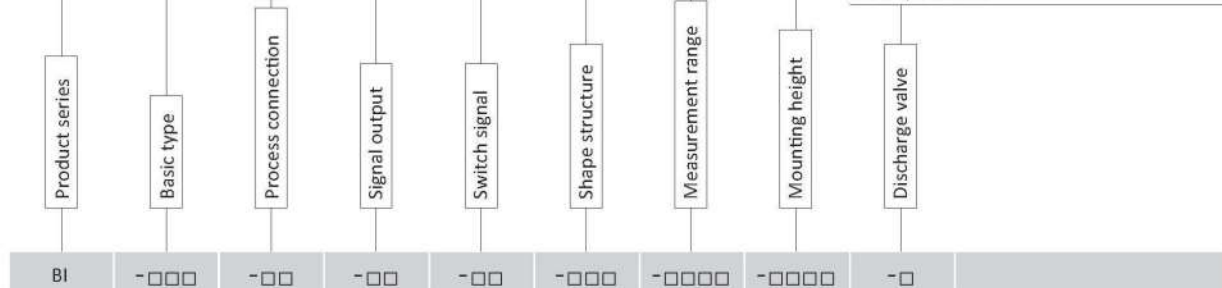
Step 1:
 Switching the number of options, the corresponding Arabic numerals to 0-6
 Step 2:
 0: No
 A: MS-01 Simple reed switch contact capacity 1A / 250VAC
 B: MS-02 standard type magnetic reed switch contact capacity 1A / 250VAC
 C: MS-02E explosion-proof magnetic reed switch contact capacity 1A / 250VAC
 D: MS-03T / EX cam-driven magnetic level switch 5A / 250VAC

Step 1: shape structure
 1. Standard (flat Gajjia Se head / double flange stopper head)
 2. Double flange type (upper and lower ends are all dual flange stopper head)
 3. Dips (body heat pipe steam jacketed mix)
 4. Electric heating (electric heating tube body)
 5. Flat cover plug type (top mounted only)
 6. Falan Se head type (top mounted only)
 7. Anti-wave tube (top loading / bottom mounted only)
 8. Vacuum jacket
 Step 2: operating pressure
 1: 0.6MPa; 2: 1.0MPa; 3: 1.6MPa; 4: 2.0MPa; 5: 2.5MPa; 6: 4.0MPa;
 7: 6.4MPa; 8: 10.0MPa; 9: 16.0MPa
 Step 3: operating temperature
 1: -20~100°C ; 2: -20~180°C ; 3: -20~400°C; 4: -80~100°C; 5: -196~100°C

Unit: mm

Unit: mm, (Side-mounted side without this option)

W: No; Y: Have



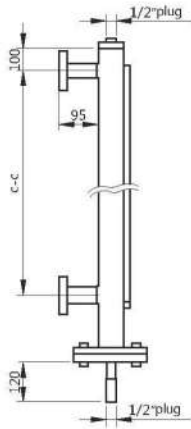
Special specifications such as: electric heating / Smart Transmitter / magnetostrictive transmitter / cam switches, etc., please consult the Company.

Example of model selection

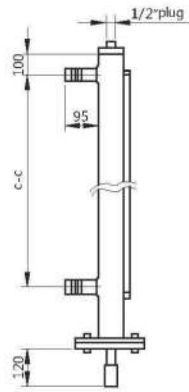
BI-S10-CX-1R-2B-121-1500-Y

It represents SUS304 material, side-mounted installation, connection specifications DN20PN2.5MPa RF, 4-20mA remote transmission and 2 limit switches, Standard type, operating pressure of 1.0MPa, measuring range of 1500 mm, With drain valve, Operating temperature -20~100°C

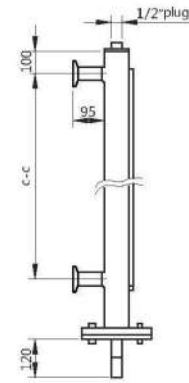
Structure of basic modes



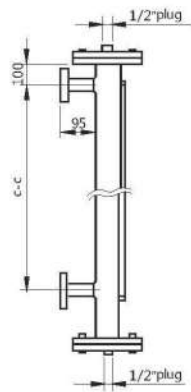
Basic



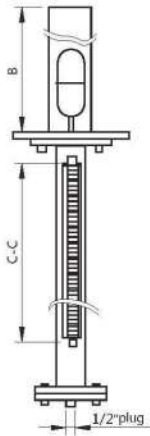
Thread mount



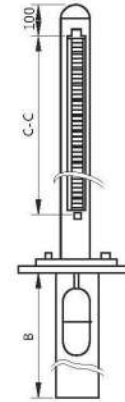
Health chuck type



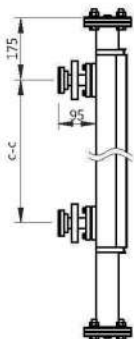
Down double flange



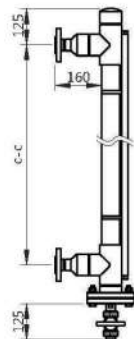
Bottom mount



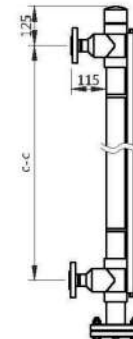
Top-loading type



Stainless steel PTFE lined

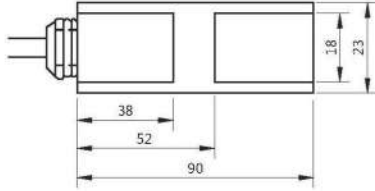


CPVC Material

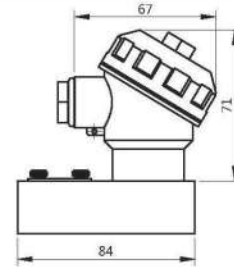


PP Material

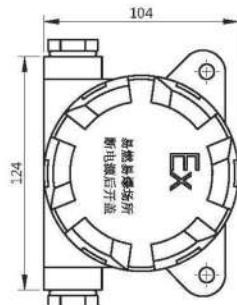
Size of Switches



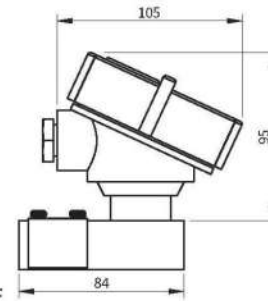
Model: MS-01
 Contact Part: magnetic reed switch
 Contact Capacity: 1A/250VAC/220VDC
 Working Temperature: -30~150°C
 Action Form: keeping SPDT
 Protection Level: IP 67
 Qualification specification: 1m high temperature silicone line



Model: MS-02
 Contact Part: magnetic reed switch
 Contact Capacity: 1A/250VAC/220VDC
 Working Temperature: -30~150°C
 Action Form: keeping SPDT
 Junction Box Material: aluminum alloy
 Protection Level: IP 65

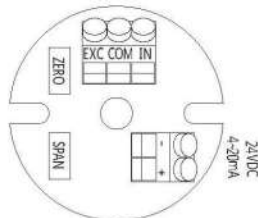
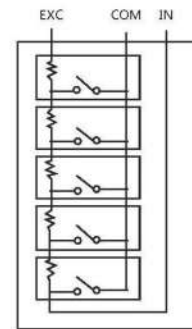
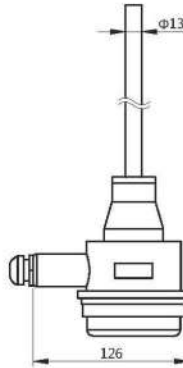
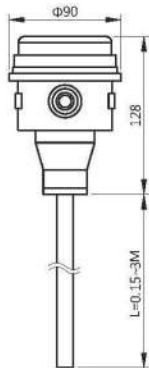


Model: MS-03T
 Contact Part: magnetic reed switch
 Contact Capacity: 5A/250VAC/220VDC
 Working Temperature: -30~150°C
 Action Form: keeping SPDT
 Junction Box Material: aluminum alloy
 Protection Level: IP 65



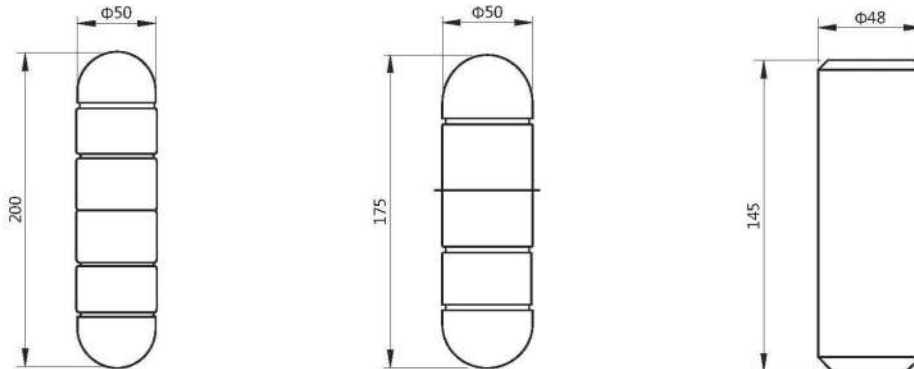
Model: MS-02E
 Contact Part: magnetic reed switch
 Contact Capacity: 1A/250VAC/220VDC
 Working Temperature: -30~150°C
 Action Form: keeping SPDT
 Junction Box Material: aluminum alloy
 Protection Level: IP 65

FCI Remote configuration and parameter level transmitter

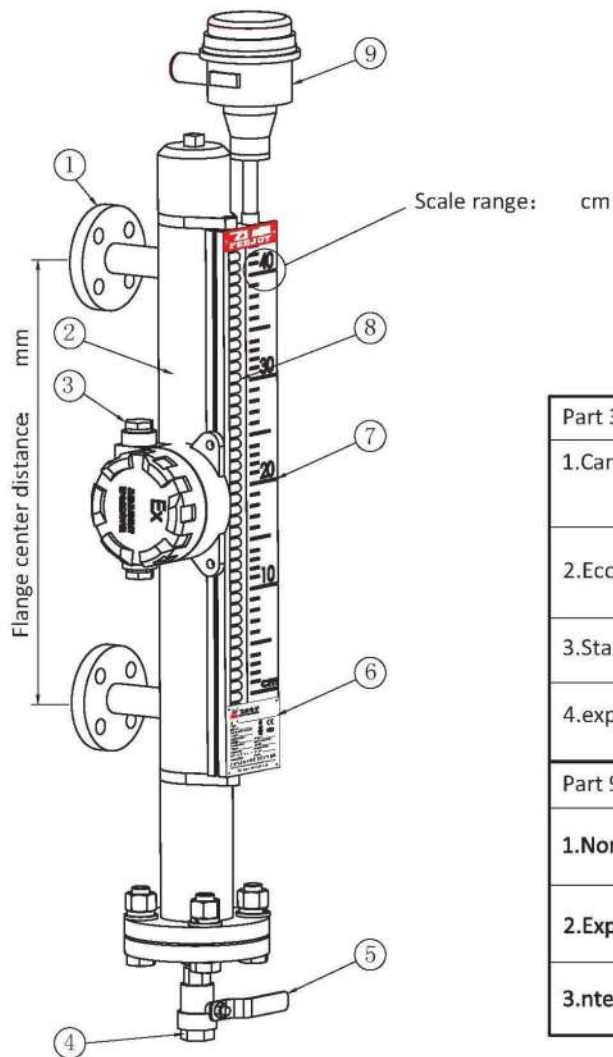


Junction box: aluminum alloy IP65
 Rod Material: SUS304/316
 Rod Diameter: $\Phi 13$, $\Phi 20$
 Resolution: 10mm, 8mm, 5mm
 Output: 4 ~ 20mA two-wire system
 Working Temperature: -30~150°C
 Voltage: 24VDC
 Length: 200 ~ 6000mm

Float Size



Structure details of basic magnetic level gauge



- ① Process connection flange
- ② Primary duct
- ③ Level switch
- ④ Safety plug
- ⑤ Drain valve L
- ⑥ Name board
- ⑦ Liquid level gauge
- ⑧ Red and white magnetic indicating column
- ⑨ Junction box

Part 3, according to the need to select, Choose one of four :

1. Cam type: MS-03T



2. Economic type: MS-01



3. Standard type: MS-02



4. explosion proof type: MS-02E



Part 9, according to the need to select, Choose one of three :

1. Normal junction box



2. Explosion proof junction box



3. Intelligent display junction box



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